

By Hand
being composed of a thermosetting resin prepreg sheet reinforced with fibers arranged in an alignment direction, and hardened to laminate with the substrate through the shield coating, the thermosetting resin prepreg sheet containing no carbon black; and

a lubricant coating having a black appearance and a lubricity sufficient to suppress a surface friction, the lubricant coating being formed on each reinforcement member such that the lubricant coating and the shield coating are separated from each other by the reinforcement member.
